KOREAN PATENT ABSTRACTS

(11) Publication number:

1019840001345 B1

(44) Date of publication of specification:

19.09.1984

(21) Application number: 810000848

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(22) Date of filing:

16.04.1981

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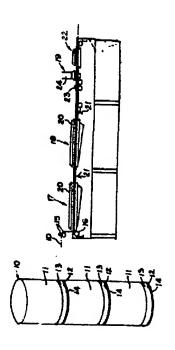
(51) Int. CI

D04B 1/00

(54) TUBULAR-KNIT GARMENT BLANKS

(57) Abstract:

A succession of integrally-joined blanks are knit on a circular machine, each tubular blank having an integral welt or selvedge separable from the next blank by a draw thread. Separtated blanks are flattened and the end further from the welt is shaped to form two superposed identical portions. The blank is refolded so the lengthwise center lines of the superposed portions become the blank edges. No separage waistline-hemming operation is needed to make up garments from the blanks.



LEGAL STATUS

Date of request for examination:

Number of opposition:

First disposal:

decision of registration

Date of oppsition:

Date of first disposal:

27.11.1984

Number of request for trial:

Number of registration:

00180540000

Date of request for trial:

Date of registration:

01.12.1984

Date of extinction of right:

20.09.1990

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